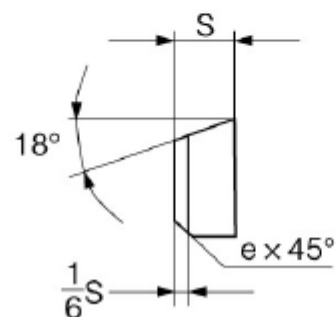
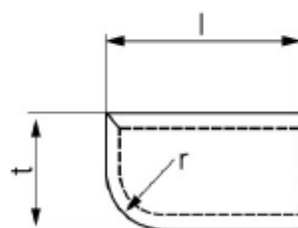
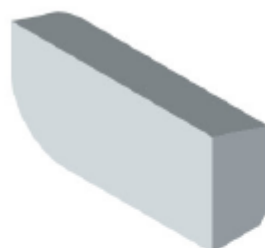


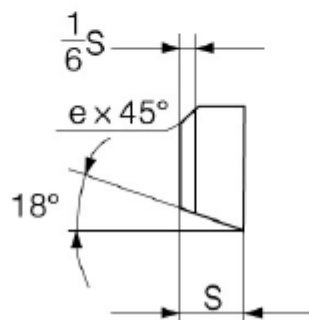
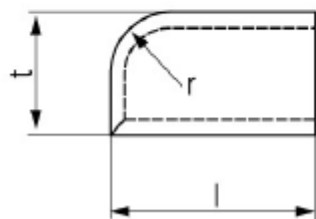
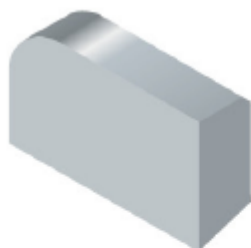


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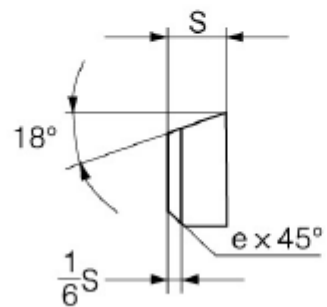
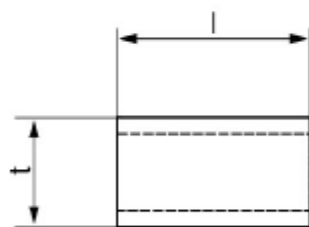


型号 Type	尺寸 Size (mm)			
	l	t	s	r
A5	5	3	2	2
A6	6	4	2.5	2.5
A8	8	5	3	3
A10	10	6	4	5
A12	12	8	5	5
A16	16	10	6	6
A20	20	12	7	7
A25	25	14	8	8
A32	32	18	10	10
A40	40	22	12	12
A50	50	25	14	14



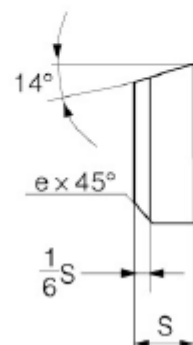
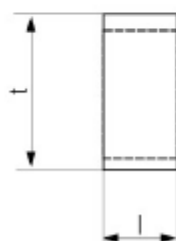
➔ B

型号 Type	尺寸 Size (mm)			
	l	t	s	r
B5	5	3	2	2
B6	6	4	2.5	2.5
B8	8	5	3	3
B10	10	6	4	5
B12	12	8	5	5
B16	16	10	6	6
B20	20	12	7	7
B25	25	14	8	8
B32	32	18	10	10
B40	40	22	12	12
B50	50	25	14	14



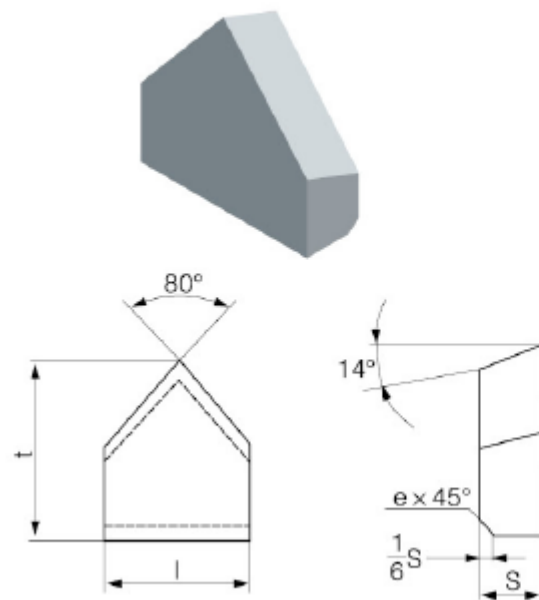
C

型号 Type	尺寸 Size (mm)		
	l	t	s
C5	5	3	2
C6	6	4	2.5
C8	8	5	3
C10	10	6	4
C12	12	8	5
C16	16	10	6
C20	20	12	7
C25	25	14	8
C32	32	18	10
C40	40	22	12
C50	50	25	14



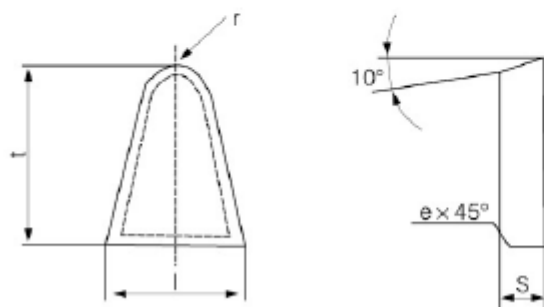
➡ D

型号 Type	尺寸 Size (mm)		
	l	t	s
D3	3	8	3
D4	4	10	4
D5	5	12	5
D6	6	14	6
D8	8	16	8
D10	10	18	10
D12	12	20	12



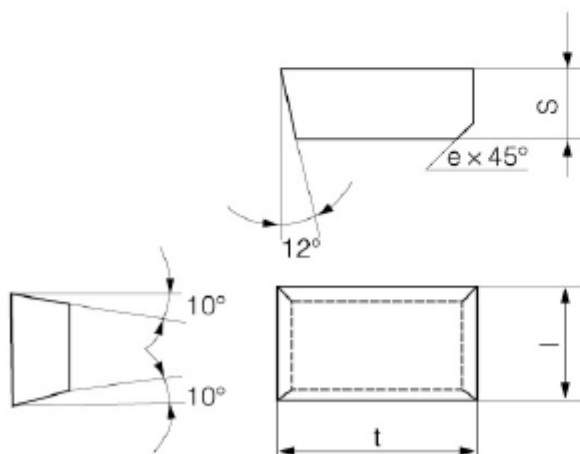
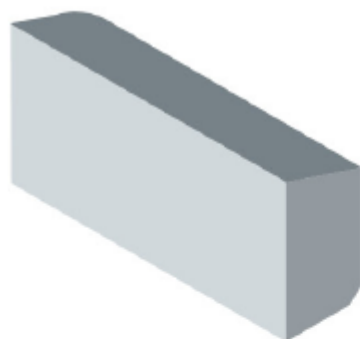
→ E

型号 Type	尺寸 Size (mm)		
	l	t	s
E4	4	10	2.5
E5	5	12	3
E6	6	14	3.5
E8	8	16	4
E10	10	18	5
E12	12	20	6
E16	16	22	7
E20	20	25	8
E25	25	28	9
E32	32	32	10



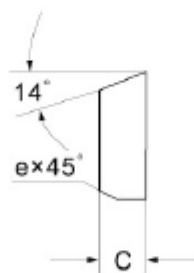
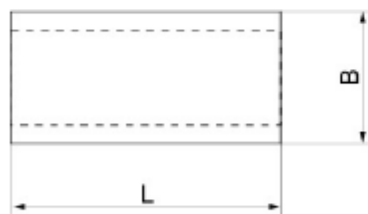
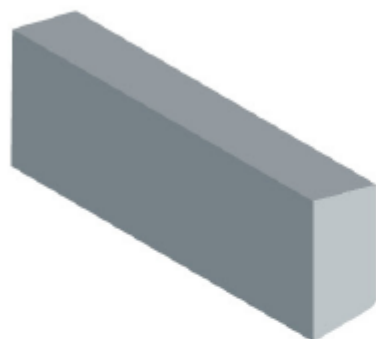
➔ G

型号 Type	尺寸 Size (mm)			
	l	t	s	r
G8	8	12	4	1
G10	10	14	4	1.5
G12	12	17	5	2.5
G16	16	20	6	3.5
G20	20	24	6	4.5
G25	25	28	8	6
G30	30	34	10	8



型号 Type	尺寸 Size (mm)		
	l	t	s
K2	2.5	15	4
K3	3.5	15	4
K4	4.5	15	4
K5	5.5	15	4
K6	6.5	15	4
K7	7.5	15	4
K8	8.5	20	6
K9	9.5	20	6
K10	10.5	20	6
K12	12.8	20	6

基本尺寸 General size (mm)	< 6	> 6~12	> 12~25	> 25~50	> 50
允许偏差 Tolerance	+0.3 0	+0.4 0	+0.6 0	+1.0 0	+2.0 0



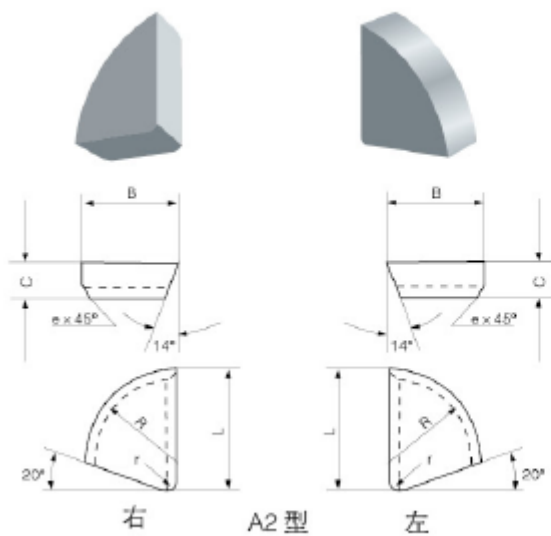
A1型



A1 型制造外圆车刀、镗刀和槽刀

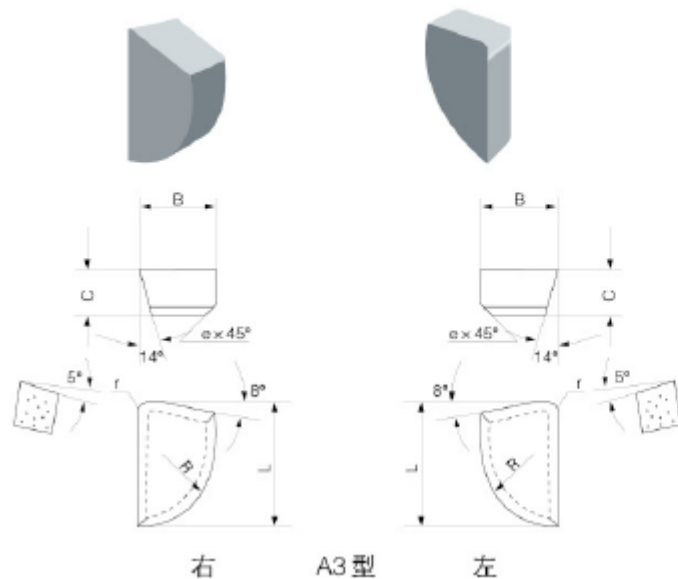
A1 type for cylindrical turning tool, boring cutter and facing tool

型号	尺寸 (mm)			
	L	B	C	e
A106	6	5	2.5	—
A108	8	7	3.0	—
A110	10	6	3.5	0.8
A112	12	10	4.0	0.8
A114	14	12	4.5	0.8
A116	16	10	5.5	0.8
A118	18	12	7.0	0.8
A118A	18	16	6.0	0.8
A120	20	12	7.0	0.8
A122	22	15	8.5	0.8
A122A	22	18	7	0.8
A125	25	15	8.5	0.8
A125A	25	20	10	0.8
A130	30	16	10	0.8
A136	36	20	10	0.8
A140	40	18	10.5	1.2
A150	50	20	10.5	1.2



→ **A2 型制造镗刀和端面车刀**
A2 type for boring outter and facing tool

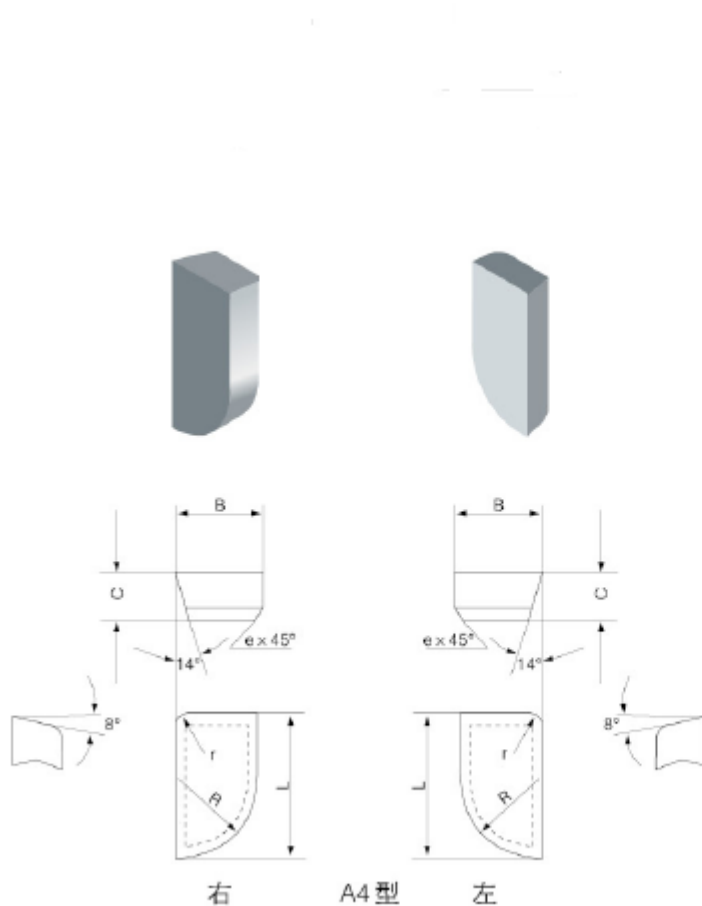
型号		尺寸 (mm)				
右	左	L	B	C	R	e
A208	—	8	7	2.5	6	—
A210	—	10	8	3.0	6	—
A212	A212Z	12	10	4.5	10	0.8
A216	A216Z	16	14	6	14	0.8
A220	A220Z	20	18	7	18	0.8
A225	A225Z	25	20	8	20	0.8



➔ **A3 型制造端面车刀和外圆车刀**
A3 type for facing tool and cylindrical turning tool

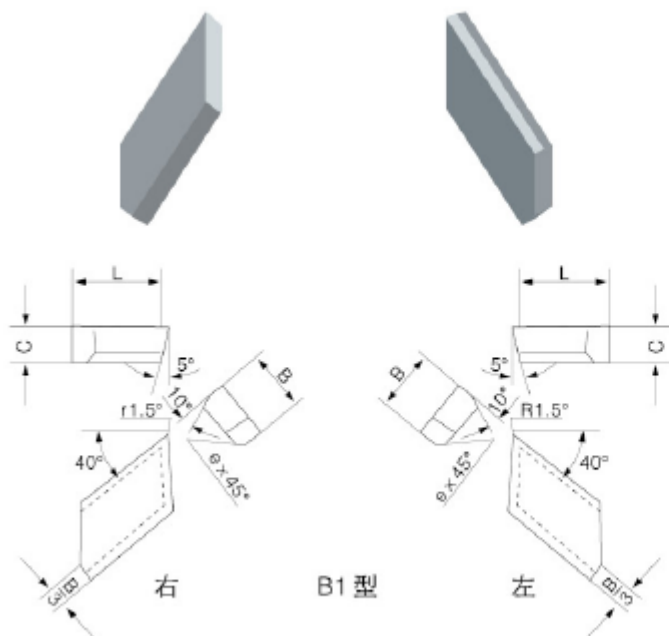
型号		尺寸 (mm)				
右	左	L	B	C	R	e
A318	—	10	6	3	6	—
A312	A312Z	12	7	4	7	0.8
A315	A315Z	15	9	6	9	0.8
A320	A320Z	20	11	7	11	0.8
A325	A325Z	25	14	8	14	0.8
A330	A330Z	30	16	9.5	16	0.8
A340	A340Z	40	18	10.5	18	1.2

➔ **A4 型制造外圆车刀 镗刀和端面车刀**
A4 type for cylindrical turning tool, boring cutter and facing tool



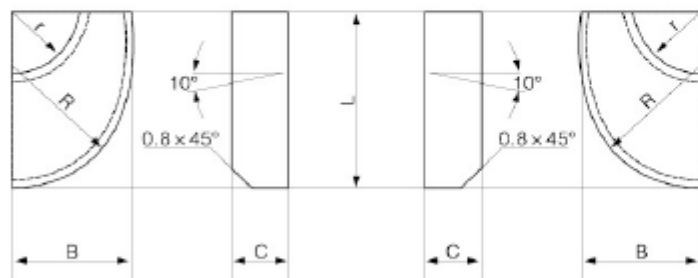
→ A4 型制造外圆车刀 镗刀和端面车刀
A4 type for cylindrical turning tool, boring cutter and facing tool

型号		尺寸 (mm)				
右	左	L	B	C	R	e
A406	—	6	5	2.5	6	—
A408	—	8	6	3	6	—
A410	A410Z	10	6	3.5	6	0.8
A412	A412Z	12	8	4.5	8	0.8
A416	A416Z	16	10	5.5	10	0.8
A420	A420Z	20	12	7	12.5	0.8
A425	A425Z	25	15	8.5	16	0.8
A430	A430Z	30	16	6	16	0.8
A430A	A430AZ	30	16	9.5	16	0.8
A440	A440Z	40	18	8	18	0.8
A440A	A440AZ	40	18	10.5	18	1.2
A450	A450Z	50	20	8	20	0.8
A450A	A450AZ	50	20	12	20	1.2



➔ **B1 型制造成型车刀 燕尾槽铣刀和燕尾槽刨刀**
 B1 type for shaping turning tool, dovetail groove cutter and dovetail groove wound cutter

型号		尺寸 (mm)				
右	左	L	B	C	R	e
B108	—	8	6	3	1.5	—
B112	B112Z	12	8	4	1.5	1
B116	B116Z	16	10	5	1.5	1
B120	B120Z	20	14	5	1.5	1
B120A	B120AZ	20	16	7	1.5	1.5
B125	B125Z	25	14	5	1.5	1.5
B125A	B125AZ	25	18	8	1.5	1.5
B130	B130Z	30	20	8	1.5	1.5



右

B3 型

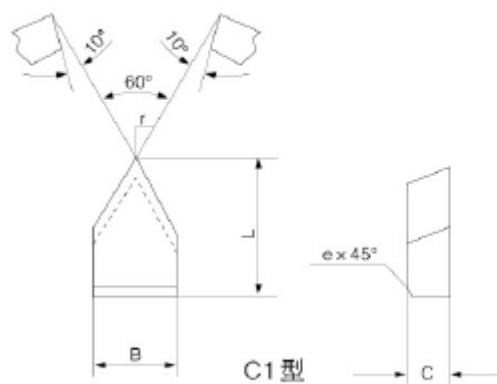
左



B3 型制造凸圆弧成型车刀

B3 type for convex circular arc shaping turning tool

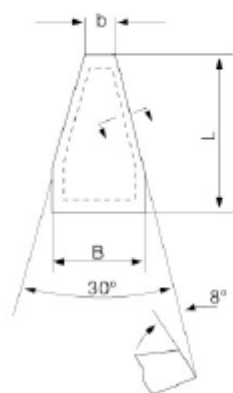
型号		尺寸 (mm)				
右	左	L	B	C	R	r
B312	B312Z	12	8	4	8	3
B315	B315Z	16	10	5	10	5
B318	B318Z	18	12	6	12	6
B322	B322Z	22	16	7	16	10



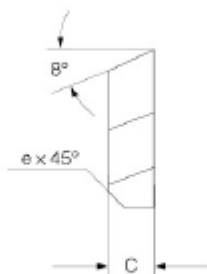
C1 型

→ C1 型制造螺纹车刀及外圆精车刀
C1 type for screw turning tool and cylindrical refined turning tool

型号	尺寸 (mm)				
	L	B	C	R	e
C110	10	4	3	0.5	-
C116	16	6	5	0.5	0.8
C120	20	8	5	0.5	0.8
C122	22	10	6	0.5	0.8
C125	25	12	7	0.5	0.8



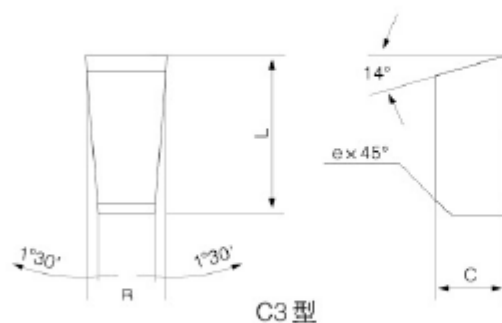
C2 型



C2 型制造精车刀和梯形螺纹车刀

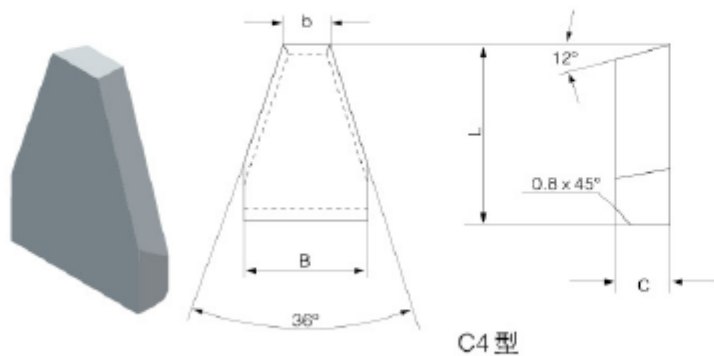
C2 type for refined turning tool and ladder screw turning tool

型号	尺寸 (mm)				
	L	B	C	b	e
C215	15	7	4	1.8	0.8
C218	18	10	5	3.1	0.8
C223	23	14	5	4.9	0.8
C228	28	18	6	7.7	0.8
C236	36	28	7	13.1	0.8



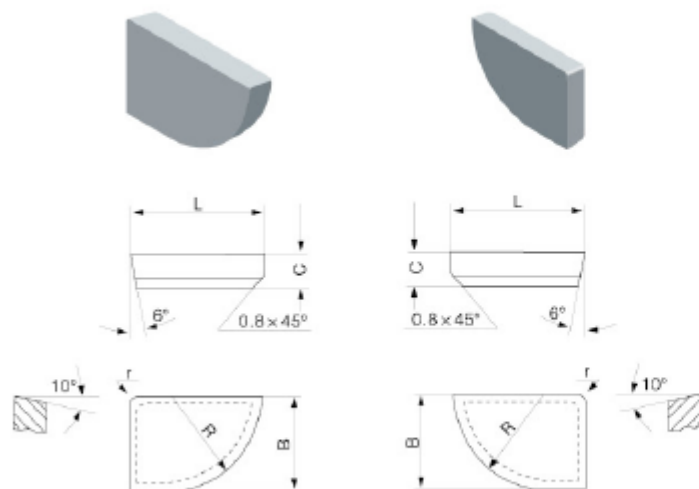
→ C3 型制造切断刀和切槽刀
C3 type for cutoff tool and grooving cutter

型号	尺寸 (mm)			
	L	B	C	e
C303	12	3.5	3	-
C304	14	4.5	4	0.8
C305	17	5.5	5	0.8
C306	17	6.5	6	0.8
C308	20	8.5	7	0.8
C310	22	10.5	8	0.8
C312	22	12.5	10	0.8
C316	25	16.5	11	1.2



→ C4 型制造加工三角皮带轮切槽刀
C4 type for-processing triangle belt pulley and grooving cutter

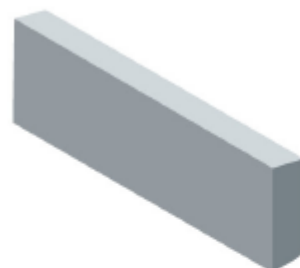
型号	尺寸 (mm)			
	L	B	C	b
C420	20	12	5	3
C425	25	16	5	4
C430	30	20	6	5.5
C435	35	25	6	7.5
C442	42	35	8	12.5
C450	50	42	8	15



右 D1型 左

→ D1 型制造面铣刀
D1 type for facing cutter

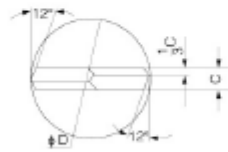
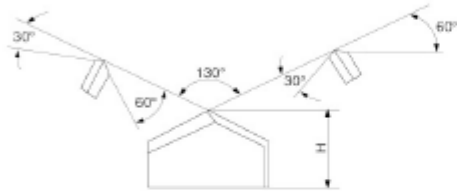
型号		尺寸 (mm)				
右	左	L	B	C	R	r
D110	D110Z	10	8	2.5	8	0.5
D112	D112Z	12	10	3	10	0.5
D115	D115Z	15	12	3.5	12.5	0.5
D120	D120Z	20	16	4	16	1
D125	D125Z	25	20	5	20	1
D130	D130Z	30	20	6	20	1



D2 型

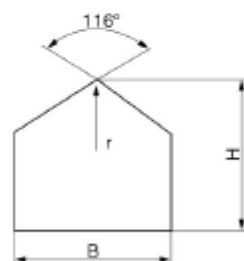
→ D2 型制造三面刃铣刀 T 形槽铣刀和浮动镗刀
D2 type for facing and side cutter T-sharp slot cutter and floating boring cutter

型号	尺寸 (mm)			
	L	B	C	e
D206	6	7	3	—
D208	8	4	3	—
D210	10	5	3	—
D210A	10	10	3	—
D212	12	6	3	—
D212A	12	12	3.5	0.8
D214	14	7	3.5	0.8
D214A	14	12	3.5	0.8
D216	16	7	3.5	0.8
D216A	16	12	3.5	0.8
D218	18	5	3	—
D218A	18	7	3.5	0.8
D218B	18	12	3.5	0.8
D220	20	10	4	0.8
D222	22	6	3	—
D222A	22	14	4	0.8
D224	24	14	4	0.8
D226	26	10	5	0.8
D226A	26	14	5	0.8
D228	28	10	4	0.8
D228A	28	14	4	0.8
D230	30	14	5	0.8
D232	32	12	5	0.8
D232A	32	14	4	0.8
D236	36	14	4	0.8
D238	38	12	5	0.8
D240	40	14	5	0.8
D246	40	14	5	0.8

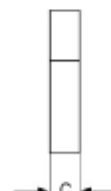


E3 型

型号 Type	尺寸 Size (mm)		
	φD	H	C
E305.0	5.15	5.1	1.4
E305.5	5.65	5.4	1.4
E306.0	6.15	5.4	1.4
E306.5	6.65	5.9	1.4
E307.0	7.20	5.9	1.6
E308.0	8.20	6.5	2.0
E308.5	8.70	6.9	2.0
E309.0	9.20	6.9	2.0
E310.0	10.20	7.5	20.5
E311.0	11.20	8.5	2.05
E312.0	12.20	9.0	2.35
E313.0	13.20	9.5	2.65
E314.0	14.20	9.5	2.85
E315.0	15.20	10.5	2.85
E316.0	16.20	10.5	2.85
E317.0	17.20	10.5	2.85
E318.0	18.20	11.0	3.40
E319.0	19.21	12.0	3.40
E320.0	20.21	13.0	3.40
E322.0	22.21	14.0	3.90
E323.0	23.21	14.0	3.90
E324.0	24.21	15.0	4.40
E325.0	25.21	15.0	4.40
E326.0	26.21	15.1	4.40
E327.0	27.21	16.0	4.40
E328.0	28.21	17.0	4.90
E329.0	29.21	17.0	4.90
E330.0	30.21	17.0	4.90
E332.0	32.25	19.0	5.40
E333.0	32.75	19.0	5.40
E335.0	35.25	20.5	5.90
E336.0	36.75	20.5	5.90



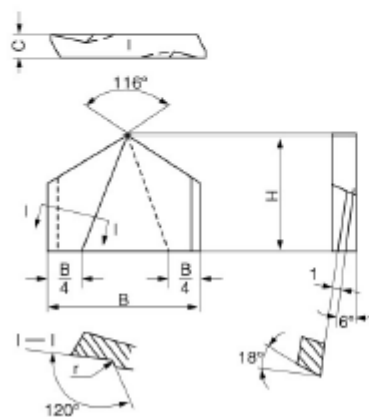
E1 型



→ E1 型制造建工钻和电锤钻
E1 type for well-set tool and electric hammer drill

型号 Type	尺寸 Size (mm)		
	B	H	C
E105	5	5	1.5
E106	6	6	1.5
E107	7	6	1.5
E108	8	7	1.8
E109	9	8	2
E110	10	9	2

型号 Type	尺寸 Size (mm)			型号 Type	尺寸 Size (mm)		
	B	H	C		B	H	C
φ5	5.3	5	1.5	φ18	18.2	11.5	2.7
φ5.8	5.8	5.5	1.6	φ19	19.3	13.8	2.7
φ6	6.2	5.6	1.4 1.8	φ20	20.2	12.3	2.7
φ7	7	6	1.8	φ22	20.3	13.2	3.2
φ8	8.25	6.8	1.8 2.0	φ25	25.3	14.4	3.2
φ9.5	9.5	7.5	2.0	φ26	26.3	15.5	3.8
φ10	10.25	8	2.0 2.4	φ28	28.3	15.9	3.8
φ12	12.25	9.5	2.0 2.4	φ30	30.3	18	3.8
φ11	11	8		φ32	32.3	17.9	3.8
φ14	14.2	10.5	2.3 2.9	φ35	35.3	20.8	3.8
φ16	16.2	10.8	2.3 2.9	φ38	38.3	21.9	4.4



E2 型

→ E2 型制造麻花钻和直槽钻
E2 type for fluted twist drill and straight-flute drill

型号 Type	尺寸 Size (mm)			
	B	H	C	r
E210	10.8	9	2	1
E211	11.8	10	2.5	1
E213	13	11	2.5	1
E214	14	12	2.5	1
E214	15	13	2.5	1
E216	16	14	3	1
E217	17	15	3	1.5
E218	18	16	3	1.5
E219	19	17	3	1.5
E220	20	18	3.5	1.5
E221	21	18	3.5	1.5
E222	22	18	3.5	1.5
E223	23	18	4	1.5
E224	24	18	4	1.5
E225	25	22	4.5	2
E226	26	22	4.5	2
E227	27.5	22	4.5	2
E228	28.5	22	4.5	2
E229	29.5	24	5	2
E230	30.5	24	5	2
E231	31.5	24	5	2
E233	33.5	26	5	2

型号 Type	尺寸 Size (mm)		
	B	H	C
φ 14	14.8	12.5	2.2
φ 20	20.8	18	3.2
φ 23	24	19	3.6
φ 24	25	20	4.1

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